SOIL GAS VENTING SYSTEM









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- Reducing indoor soil gas concentrations and health risks associated with radon gas
- Complete system of gas collection and vent pipes, fittings, solvent cement and venting accessories
- Tested for the application for improved performance and safety
- Unique product features, markings and warning labels for ease of identification



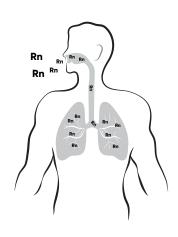
Peace Of Mind From The Ground Up™



What is Radon?

Radon is a colourless, odourless gas that occurs naturally from the decay of uranium, a natural radioactive material found in all soil and rock. As radon breaks down, it forms radioactive particles that could get lodged into our lungs as we breathe. The energy released by radon particles could damage lung cells creating lung cancer. Not everyone exposed to radon gas will develop lung cancer, and the time between exposure and the onset of the disease could take many years. This is why radon gas is known as a silent killer.

Radon gas can accumulate to dangerous levels inside a home and become a risk to human health. It can enter the building through openings in contact with soil such as cracks in foundation walls, floor slabs and gaps around service pipes and floor sumps etc. Similar to other gases, it can diffuse through porous materials including concrete walls and slabs.



Did You Know?

Radon is the #1 cause of lung cancer for non-smokers

Radon is the second leading cause of lung cancer after smoking. More than 3,000 people die from radon-induced lung cancer every year in Canada*.

How can indoor Radon gas levels be reduced?

The most common and effective radon reduction method is called sub-slab depressurization. This involves installing a pipe through the foundation floor slab that draws the radon gas from below the home and releases it into the outdoors where it is quickly diluted.

New construction:

In new construction, there are three installation methods of soil gas vent piping:

1. Level-1 type. Radon rough-in



The capped rough-in stub (Level-1) is not a complete radon reduction system. It only allows the future addition of a full passive or active piping system if the home tests high for radon after occupancy.

2. Level-2 type. Full passive stack

Indoor radon levels can be reduced by installing a full passive vent stack (Level-2) that consists of:

1 a perforated pipe below the foundation floor that collects radon gas; and

2 a full vent stack that runs upwards throughout the inside of the building releasing the gas outside above the roof.

In the majority of cases, the combination of 1 and 2 is sufficient to lower radon levels to acceptable limits within the house. It is more practical and economical to install a passive stack during construction of a new home. In order to reduce the health risks of radon gas, IPEX recommends that all new low-rise residential homes should be constructed to have a full passive stack for soil gas venting.



3. Level-3 type. Active stack

If required, or desired, further reduction can be achieved by installing a radon fan to the vent stack converting the depressurization system into an active one (Level-3). Radon fans operate continuously throughout the year.





Many municipalities are being proactive in requiring a full vent stack to reduce radon levels in homes and have dedicated radon programs for new construction. As a minimum, it is critical to install the sub-slab pipe and radon rough-in stub (Level-1) as per the National Building Code 2015 requirements in the event that future radon mitigation is required.

Existing construction:

In existing buildings, it is not practical to install a sub-slab pipe and/or a full vertical stack. Therefore, the majority of retrofit applications for soil gas venting are completed with a radon fan where the piping system is terminated on a side wall. These installations are critical as there are too many factors affecting the overall efficiency such as the number of suction points, the location of those in the basement, sealing of the cut openings and code approved terminations. IPEX recommends that all retrofit applications for existing homes be carried out by a professional who is certified under the Canadian National Radon Proficiency Program (C-NRPP). Please visit c-nrpp.ca for more information.





RadonX™ Soil Gas Venting

IPEX is proud to offer RadonX[™], the first PVC piping solution that is specifically designed, tested and labeled to address the need for collecting and venting soil gas from the sub-slab area to help reduce indoor radon levels. Focusing on low-rise construction, RadonX is designed to maximize system integrity including compatible gas collection (perforated) and vent (non-perforated) pipes, fittings, solvent cement and accessories. The physical dimensions and tolerances of RadonX pipe and fittings comply with CSA B181.2 and Section 9.13 Soil Gas Ingress of the 2015 National Building Code of Canada.



Description	RadonX [™] pipe and fittings			
Nominal Size	4" – 100mm			
Wall thickness	Schedule 40			

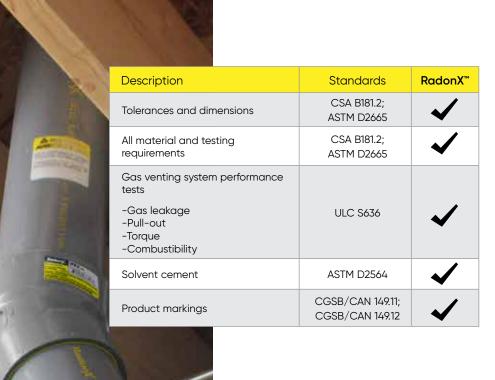
Did You Know?

RadonX Soil Gas Venting helps reduce humidity and Volatile Organic Compound (VOCs) levels in basements.

Research* shows that soil gas depressurization systems can lower humidity levels and VOCs that originate from contaminated soils and groundwater and enter basements through cracks and openings similar to radon gas.

* Exploratory Study of Basement Moisture During Operation of ASD Radon Control Systems, 2007

Assessment of Mitigation Systems on Vapor Intrusion: Temporal Trends, Attenuation Factors, and Contaminant Migration Routes under Mitigated And Non-mitigated Conditions, 2015



Meeting Standards

While there is no dedicated piping standard (at this time) for the application of soil gas venting, RadonX™ is tested to and complies with the following recognized standards.

Not like any other piping systems found in low-rise construction

Up until now, soil gas venting systems have been often mistaken for Drain, Waste and Vent (DWV), Flue Gas Venting (FGV) and Electrical conduit used in residential construction. After occupancy, the lack of proper labeling have resulted in unwanted incidents where Level-1 radon stubs have been used for plumbing/toilet rough-ins in basement renovation projects! With RadonX's unique product features and markings, soil gas venting systems now can be easily identified by contractors, inspectors and home-owners.

NOTICE:

RadonX™ is a PVC piping system to be used in soil gas depressurization systems to reduce indoor radon concentrations. RadonX does not treat or cure cancer. Once the building is occupied, continued radon concentration measurements shall be performed. Consult the C-NRPP, National Radon Proficiency Program at c-nrpp.ca for details as to frequency and guidelines to follow. RadonX Installation and Technical Guide contains many critical aspects of radon gas venting, technical data on products as well as safety precautions. Please refer to RadonX Installation and Technical Guide to ensure successful, code-compliant and safe installations. The installation guide is available at www.ipexna.com



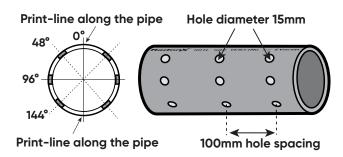
Tested for the Application, Performance and Safety

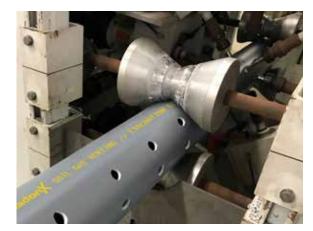
RadonX™ Soil Gas Venting has gone through various material and performance tests to ensure product quality. Additional material and system type field tests have been conducted by third party testing facilities for improved performance and safety in soil gas venting.

1. Improved Airflow with RadonX Gas Collection Pipe

RadonX perforated pipe is specifically designed to collect soil gas in the sub-slab area. To be used in below ground installations only, the smooth interior surface and the unique perforation pattern of RadonX gas collection pipe enables improved air movement in the sub-slab area. This results in higher airflow rates in the vent stack. The 6-row hole-drilling pattern creates a total perforation area of approximately 100cm^2 per meter of pipe. Increased perforation and clean-cut circular holes reduce the risk the of clogging during installation and over its service life.

The rigid Schedule40 construction meets the minimum CSA requirement for pipe stiffness of 1700 kPa, which helps it to resist soil loads and other external stresses.





2. Gas-Tight Joints

Advanced PVC formulation

The strong solvent welded joints of RadonX pipe and fittings are tested for gas leakage, torque and pull-out tests from the flue gas venting standard, ULC S636. The advanced PVC formulation of RadonX also passes the combustibility test of ULC S636.



3. Negligible Risk of Radon Gas Diffusion:

Radon diffusion through pipe material can demonstrate how likely radon gas can diffuse through the wall of the pipe and into the buildings. This could be even more critical in basements where radon enriched gas is trapped in capped rough-in pipe stubs installed for longer durations (Level-1). The likelihood of this occurring would depend on radon diffusion coefficient and thickness of the pipe material. The radon diffusion coefficient D (m²/s) is a material property that would vary in every PVC formulation. The higher the radon diffusion coefficient, the more radon that would diffuse into the surroundings. Radon resistance* is a more accurate way of evaluating the effectiveness of a material in reducing or preventing radon entry, especially for materials of varying thicknesses. Based on the test results performed by a third party testing facility, for Schedule40 thickness, the 4" RadonX pipe material has a radon resistance value of 6.46x10° (s/m). This is substantially (2 orders of magnitude) higher than that of the 6 mil polyethylene vapour membrane. The RadonX PVC pipe compound is considered suitable for venting soil gas containing radon with negligible risk of radon diffusing through the wall of the piping system.

Description	Polyethylene membrane	RadonX PVC pipe material	
Radon diffusion coefficient - D (m²/s)	8.05x10 ⁻¹²	6.02 x 10 ⁻¹²	
Radon resistance -R _{Rn} (s/m)	1.9×10 ⁷	6.46 x 10 ⁹	

^{*} Defined by Jiranek and Svoboda, 2017

Features and Benefits of Installing RadonX™

- Reducing indoor soil gas concentrations and health risks associated with radon gas
- · Low maintenance solution for soil gas, humidity and VOC reduction in low-rise construction
- · Complete piping system meeting standards and relevant building codes
- · Compatibility of all RadonX pipes, fittings, accessories and solvent cement
- · Products tested for soil gas venting application
- · Greater airflow in the sub-slab area with perforated gas collection pipe
- · A protective rain cap
- · Ease of identification with unique product features, markings and bilingual warning labels
- · Ultra low VOC PVC solvent cement
- · Availability of cutting and beveling tools to ensure proper joint installation
- · Installation training and literature support

RadonX pipe, fittings and cement are tested as a piping system and must be installed as such.

Different manufacturers have different materials, tolerances, joining systems and/or cements. Do NOT mix pipe, fittings, solvents or joining methods from different manufacturers. Do NOT use other IPEX products that are not listed in the brochure. This can result in unsafe conditions and will void the warranty of the affected system.



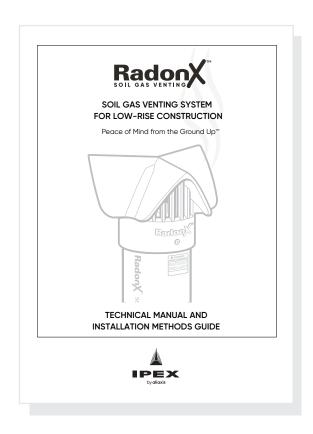
RadonX technical manual and installation methods guide can be obtained by contacting IPEX or may be viewed online on the RadonX Soil Gas Venting product page found at ipexna.com

RadonX installation training is available.

Contact IPEX for more details. IPEX recommends that installers attend formal training on RadonX to ensure proper installation methods are utilized at all times.

Continuing radon concentration

measurements shall be performed once the building is occupied. Consult the C-NRPP, National Radon Proficiency Program at c-nrpp.ca for details as to frequency and guidelines to follow. Always refer to the latest edition of acceptable indoor radon gas levels in local building codes or Health Canada Guidelines.



PRODUCT SELECTION CHART - RADONX

	Dimension		Product		Dime	Dimension
i	nches	mm	Code		inches	inches mm
Soil Gas Vent Pipe	(Plain f	End x 10 ft)		SGV Cap	SGV Cap	SGV Cap
con due vent i pe	4	100	181004	<u> </u>	4	
Soil Gas Collection Pi	pe – Pe	erforated (Pl	ain End x 10 ft)	SGV Rain Cap	SGV Rain Cap	SGV Rain Cap
	4	100	181008		4	
SGV Tee-Wye H x H	х Н 4	100	286084	PE Termination V		PE Termination Vent Screen 4 100
	4	100	286084		4 Friction	Friction fit inside fitting
						termination to prevent rodents from entering
SGV 90° Elbow H x F	l			Faceplate - Rou	Faceplate – Round (w/ self	Faceplate – Round (w/ self sealing foar
	4	100	286124		4	4 100
SGV 45° Elbow H x H	ı			Deburring Tool	Deburring Tool (DED ()	Deburring Tool (DER ()
3GV 43 EIDOW H X H	4	100	286244	Deburring Tool (Deburring Tool (DEB 4) 1-1/2 - 4	
				Vanagav T		To ensure quality solve
						connections, deburr a prior to cementing.
SGV 22-1/2° Elbow	Н х Н			4		
	4	100	286254			
				_		
					Vol imperial	Volume imperial metric
SGV Coupling H x H				SCV DVC Comon		
COV COUPING 11X11	4	100	286354	SGV PVC Cemen	SGV PVC Cement (Eco - UI	SGV PVC Cement (Eco - Ultra Low Voc) quart 946ml
				RadonX		

SALES AND CUSTOMER SERVICE

IPEX Inc.

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ipexna.com

About the IPEX Group of Companies

As leading suppliers of thermoplastic piping systems, the IPEX Group of Companies provides our customers with some of the world's largest and most comprehensive product lines. All IPEX products are backed by more than 50 years of experience. With state-of-the-art manufacturing facilities and distribution centers across North America, we have earned a reputation for product innovation, quality, end-user focus and performance.

Markets served by IPEX group products are:

- · Electrical systems
- Telecommunications and utility piping systems
- · Industrial process piping systems
- · Municipal pressure and gravity piping systems
- Plumbing and mechanical piping systems
- · Electrofusion systems for gas and water
- · Industrial, plumbing & mechanical, and electrical cements
- · Irrigation systems
- PVC, CPVC, PP, PVDF, PE, and ABS pipe and fittings

RadonX[™] Soil Gas Venting pipe, fittings and venting accessories are manufactured by IPEX Inc. and/or IPEX USA LLC and RadonX piping system is distributed in Canada by IPEX Inc., Mississauga, Ontario.

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LITERATURE & WEBSITE DISCLAIMER

The information contained here within is based on current information and product design at the time of publication and is subject to change without notification. IPEX does not guarantee or warranty the accuracy, suitability for particular applications, or results to be obtained therefrom. Always consult a licensed piping-design engineering firm for engineering recommendations during the design and installation of a project.



