



ARMOR ALLOYS

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PIPE DIMENSIONS AND WEIGHTS

STAINLESS STEEL AND ALLOYS

100% Canadian Owned

24 / 7 After-Hour Service Available

Registered to ISO 9001

NPS	OD	SCHEDULE*	WALL THICKNESS		WEIGHT LBS/FT	BURST PRESSURE* PSI	ID	
			INCH	MM			INCH	MM
1/8 [6]	0.405 [10.29]	10 / 10S	0.049	1.24	0.186	18148	0.307	7.80
		STD / 40 / 40S	0.068	1.73	0.245	25185	0.269	6.83
		XS / 80 / 80S	0.095	2.41	0.315	35185	0.215	5.46
1/4 [8]	0.540 [13.72]	10 / 10S	0.065	1.65	0.330	18056	0.410	10.41
		STD / 40 / 40S	0.088	2.24	0.425	24444	0.364	9.25
		XS / 80 / 80S	0.119	3.02	0.535	33056	0.302	7.67
3/8 [10]	0.675 [17.15]	10 / 10S	0.065	1.65	0.423	14444	0.545	13.84
		STD / 40 / 40S	0.091	2.31	0.568	20222	0.493	12.52
		XS / 80 / 80S	0.126	3.20	0.739	28000	0.423	10.74
1/2 [15]	0.840 [21.34]	5 / 5S	0.065	1.65	0.538	11607	0.710	18.03
		10 / 10S	0.083	2.11	0.671	14821	0.674	17.12
		STD / 40 / 40S	0.109	2.77	0.851	19464	0.622	15.80
		XS / 80 / 80S	0.147	3.73	1.088	26250	0.546	13.87
		160	0.188	4.78	1.309	33571	0.464	11.79
3/4 [20]	1.050 [26.67]	XX	0.294	7.47	1.714	52500	0.252	6.40
		5 / 5S	0.065	1.65	0.684	9286	0.920	23.37
		10 / 10S	0.083	2.11	0.857	11857	0.884	22.45
		STD / 40 / 40S	0.113	2.87	1.131	16143	0.824	20.93
		XS / 80 / 80S	0.154	3.91	1.474	22000	0.742	18.85
1 [25]	1.315 [33.40]	160	0.219	5.56	1.944	31286	0.612	15.54
		XX	0.308	7.82	2.441	44000	0.434	11.02
		5 / 5S	0.065	1.65	0.868	7414	1.185	30.10
		10 / 10S	0.109	2.77	1.404	12433	1.097	27.86
		STD / 40 / 40S	0.133	3.38	1.679	15171	1.049	26.64
1 1/4 [32]	1.660 [42.16]	XS / 80 / 80S	0.179	4.55	2.172	20418	0.957	24.31
		160	0.250	6.35	2.844	28517	0.815	20.70
		XX	0.358	9.09	3.659	40837	0.599	15.21
		5 / 5S	0.065	1.65	1.107	5873	1.530	38.86
		10 / 10S	0.109	2.77	1.806	9849	1.442	36.63
1 1/2 [40]	1.900 [48.26]	STD / 40 / 40S	0.140	3.56	2.273	12651	1.380	35.05
		XS / 80 / 80S	0.191	4.85	2.997	17259	1.278	32.46
		160	0.250	6.35	3.765	22590	1.160	29.46
		XX	0.382	9.70	5.214	34518	0.896	22.76
		5 / 5S	0.065	1.65	1.274	5132	1.770	44.96
2 [50]	2.375 [60.33]	10 / 10S	0.109	2.77	2.085	8605	1.682	42.72
		STD / 40 / 40S	0.145	3.68	2.718	11447	1.610	40.89
		XS / 80 / 80S	0.200	5.08	3.631	15789	1.500	38.10
		160	0.281	7.14	4.859	22184	1.338	33.99
		XX	0.400	10.16	6.408	31579	1.100	27.94
2 1/2 [65]	2.875 [73.03]	5 / 5S	0.065	1.65	1.604	4105	2.245	57.02
		10 / 10S	0.109	2.77	2.638	6884	2.157	54.79
		STD / 40 / 40S	0.154	3.91	3.653	9726	2.067	52.50
		XS / 80 / 80S	0.218	5.54	5.022	13768	1.939	49.25
		160	0.344	8.74	7.462	21726	1.687	42.85
3 [80]	3.500 [88.90]	XX	0.436	11.07	9.029	27537	1.503	38.18
		5 / 5S	0.083	2.11	2.475	4330	2.709	68.81
		10 / 10S	0.120	3.05	3.531	6261	2.635	66.93
		STD / 40 / 40S	0.203	5.16	5.793	10591	2.469	62.71
		XS / 80 / 80S	0.276	7.01	7.661	14400	2.323	59.00
3 1/2 [90]	4.000 [101.60]	160	0.375	9.53	10.013	19565	2.125	53.98
		XX	0.552	14.02	13.695	28800	1.771	44.98
		5 / 5S	0.083	2.11	3.029	3557	3.334	84.68
		10 / 10S	0.120	3.05	4.332	5143	3.260	82.80
		STD / 40 / 40S	0.216	5.49	7.576	9257	3.068	77.93
4 [100]	4.500 [114.30]	XS / 80 / 80S	0.300	7.62	10.253	12857	2.900	73.66
		160	0.438	11.13	14.324	18771	2.624	66.65
		XX	0.600	15.24	18.583	25714	2.300	58.42
		5 / 5S	0.083	2.11	3.472	3113	3.834	97.38
		10 / 10S	0.120	3.05	4.973	4500	3.760	95.50

NPS	OD	SCHEDULE*	WALL THICKNESS		WEIGHT LBS/FT	BURST PRESSURE* PSI	ID	
			INCH	MM			INCH	MM
4 1/2 [115]	5.000 [127.00]	STD / 40 / 40S	0.247	6.27	12.538	7410	4.506	114.45
		XS / 80 / 80S	0.355	9.02	17.611	10650	4.290	108.97
		XX	0.710	18.03	32.530	21300	3.580	90.93
5 [125]	5.563 [141.30]	5 / 5S	0.109	2.77	6.349	2939	5.345	135.76
		10 / 10S	0.134	3.40	7.770	3613	5.295	134.49
		STD / 40 / 40S	0.258	6.55	14.618	6957	5.047	128.19
		XS / 80 / 80S	0.375	9.53	20.778	10111	4.813	122.25
		120	0.500	12.70	27.036	13482	4.563	115.90
6 [150]	6.625 [168.28]	160	0.625	15.88	32.961	16852	4.313	109.55
		XX	0.750	19.05	38.552	20223	4.063	103.20
		5 / 5S	0.109	2.77	7.585	2468	6.407	162.74
		10 / 10S	0.134	3.40	9.289	3034	6.357	161.47
		STD / 40 / 40S	0.280	7.11	18.974	6340	6.065	154.05
8 [200]	8.625 [219.08]	XS / 80 / 80S	0.432	10.97	28.573	9781	5.761	146.33
		120	0.562	14.27	36.391	12725	5.501	139.73
		160	0.719	18.26	45.352	16279	5.187	131.75
		XX	0.864	21.95	53.160	19562	4.897	124.38
		5S	0.109	2.77	9.914	1896	8.407	213.54
9 [225]	9.625 [244.48]	10 / 10S	0.148	3.76	13.399	2574	8.329	211.56
		20	0.250	6.35	22.361	4348	8.125	206.38
		30	0.277	7.04	24.696	4817	8.071	205.00
		STD / 40 / 40S	0.322	8.18	28.554	5600	7.981	202.72
		60	0.406	10.31	35.638	7061	7.813	198.45
10 [250]	10.750 [273.05]	XS / 80 / 80S	0.500	12.70	43.388	86957	7.625	193.68
		100	0.594	15.09	50.948	10330	7.437	188.90
		120	0.719	18.26	60.710	12504	7.187	182.55
		140	0.812	20.62	67.756	14122	7.001	177.83
		XX	0.875	22.23	72.424	15217	6.875	174.63
11 [275]	11.750 [298.45]	160	0.906	23.01	74.690	15757	6.813	173.05
		STD / 40 / 40S	0.342	8.69	33.907	5330	8.941	227.10
		XS / 80 / 80S	0.500	12.70	48.728	7792	8.625	219.08
		XX	0.875	22.23	81.769	13636	7.875	200.03
		5S	0.134	3.40	15.193	1870	10.482	266.24
12 [300]	12.750 [323.85]	10S	0.165	4.19	18.653	2302	10.420	264.67
		20	0.250	6.35	28.035	3488	10.250	260.35
		30	0.307	7.80	34.240	4284	10.136	257.45
		STD / 40 / 40S	0.365	9.27	40.483	5093	10.020	254.51
		XS / 60 / 80S	0.500	12.70	54.735	6977	9.750	247.65
14 [350]	14.000 [355.60]	80	0.594	15.09	64.429	8288	9.562	242.87
		100	0.719	18.26	77.027	10033	9.312	236.52
		120	0.844	21.44	89.292	11777	9.062	230.17
		140	1.000	25.40	104.130	13953	8.750	222.25
		160	1.125	28.58	115.644	15698	8.500	215.90



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			INCH	MM			INCH	MM
16 [400]	16.000 [406.40]	10S	0.188	4.78	31.748	1763	15.624	396.85
		10	0.250	6.35	42.053	2344	15.500	393.70
		20	0.312	7.92	52.275	2925	15.376	390.55
		STD / 30 / 40S	0.375	9.53	62.578	3516	15.250	387.35
		XS / 40 / 80S	0.500	12.70	82.770	4688	15.000	381.00
		60	0.656	16.66	107.501	6150	14.688	373.08
		80	0.844	21.44	136.615	7913	14.312	363.52
		100	1.031	26.19	164.825	9666	13.938	354.03
		120	1.219	30.96	192.433	11428	13.562	344.47
		140	1.438	36.53	223.641	13481	13.124	333.35
18 [450]	18.000 [457.20]	10S	0.188	4.78	35.764	1567	17.624	447.65
		10	0.250	6.35	47.393	2083	17.500	444.50
		20	0.312	7.92	58.939	2600	17.376	441.35
		STD / 40S	0.375	9.53	70.588	3125	17.250	438.15
		30	0.438	11.13	82.152	3650	17.124	434.95
		XS / 80S	0.500	12.70	93.450	4167	17.000	431.80
		40	0.562	14.27	104.666	4683	16.876	428.65
		60	0.750	19.05	138.173	6250	16.500	419.10
		80	0.938	23.83	170.924	7817	16.124	409.55
		100	1.156	29.36	207.957	9633	15.688	398.48
20 [500]	20.000 [508.00]	10S	0.218	5.54	46.057	1635	19.564	496.93
		10	0.250	6.35	52.733	1875	19.500	495.30
		STD / 40S	0.375	9.53	78.598	2813	19.250	488.95
		XS / 80S	0.500	12.70	104.130	37500	19.000	482.60
		40	0.594	15.09	123.110	4455	18.812	477.82
		60	0.812	20.62	166.401	6090	18.376	466.75
		80	1.031	26.19	208.869	7733	17.938	455.63
		100	1.281	32.54	256.096	9608	17.438	442.93
		120	1.500	38.10	296.370	11250	17.000	431.80
		140	1.750	44.45	341.093	13125	16.500	419.10
22 [550]	22.000 [558.80]	10S	0.218	5.54	50.714	1486	21.564	547.73
		10	0.250	6.35	58.073	1705	21.500	546.10
		STD / 20 / 40S	0.375	9.53	86.608	2557	21.250	539.75
		XS / 30 / 80S	0.500	12.70	114.810	3409	21.000	533.40
		60	0.875	22.23	197.413	5966	20.250	514.35
		80	1.125	28.58	250.813	7670	19.750	501.65
		100	1.375	34.93	302.878	9375	19.250	488.95
		120	1.625	41.28	353.608	11080	18.750	476.25
		140	1.875	47.63	403.003	12784	18.250	463.55
		160	2.125	53.98	451.063	14489	17.750	450.85
24 [600]	24.000 [609.60]	10 / 10S	0.250	6.35	63.413	1563	23.500	596.90
		STD / 20 / 40S	0.375	9.53	94.618	2344	23.250	590.55
		XS / 80S /	0.500	12.70	125.490	3125	23.000	584.20
		30	0.562	14.27	140.679	3513	22.876	581.05
		40	0.688	17.48	171.293	4300	22.624	574.65
		60	0.969	24.61	238.346	6056	22.062	560.37
		80	1.219	30.96	296.584	7619	21.562	547.67
		100	1.531	38.89	367.392	9569	20.938	531.83
		120	1.812	46.02	429.386	11325	20.376	517.55
		140	2.062	52.37	483.122	12888	19.876	504.85
26 [650]	26.000 [660.40]	10	0.312	7.92	85.597	1800	25.376	644.55
		STD / 40S	0.375	9.53	102.628	2163	25.250	641.35
		XS / 80S	0.500	12.70	136.170	2885	25.000	635.00
28 [700]	28.000 [711.20]	10	0.312	7.92	92.261	1671	27.376	695.35
		STD / 40S /	0.375	9.53	110.638	2009	27.250	692.15
		XS / 20 / 80S	0.500	12.70	146.850	2679	27.000	685.80
30 [750]	30.000 [762.00]	30	0.625	15.88	182.728	3348	26.750	679.45
		10	0.312	7.92	98.925	1560	29.376	746.15
		STD / 40S	0.375	9.53	118.648	1875	29.250	742.95
		XS / 20 / 80S	0.500	12.70	157.530	2500	29.000	736.60
		30	0.625	15.88	196.078	3125	28.750	730.25

NPS	OD	SCHEDULE*	WALL THICKNESS		WEIGHT LBS/FT	BURST PRESSURE* PSI	ID	
			INCH	MM			INCH	MM
32 [800]	32.000 [812.80]	10	0.312	7.92	105.589	1463	31.376	796.95
		STD	0.375	9.53	126.658	1758	31.250	793.75
		XS / 20	0.500	12.70	168.210	2344	31.000	787.40
		30	0.625	15.88	209.428	2930	30.750	781.05
		40	0.688	17.48	230.076	3225	30.624	777.85
34 [850]	34.000 [863.60]	10	0.312	7.92	112.254	1376	33.376	847.75
		STD	0.375	9.53	134.668	1654	33.250	844.55
		XS / 20	0.500	12.70	178.890	2206	33.000	838.20
		30	0.625	15.88	222.778	2757	32.750	831.85
		40	0.688	17.48	244.771	3035	32.624	828.65
36 [900]	36.000 [914.40]	10	0.312	7.92	118.918	1300	35.376	898.55
		STD / 40S	0.375	9.53	142.678	1563	35.250	895.35
42 [1050]	42.000 [1066.80]	XS / 80S	0.500	12.70	189.570	2083	35.000	889.00
		STD / 40S	0.375	9.53	166.708	1339	41.250	1047.75
		XS / 80S	0.500	12.70	221.610	1786	41.000	1041.40
48 [1200]	48.000 [1219.20]	30	0.625	15.88	276.178	2232	40.750	1035.05
		40	0.750	19.05	330.413	2679	40.500	1028.70
		STD / 40S	0.375	9.53	190.738	1172	47.250	1200.15
		XS / 80S	0.500	12.70	253.650	1563	47.000	1193.80

*As per ASME

**Lbs/ft weight calculated using formula (OD-wallthickness) x wall thickness x 10.68

Material Grades

304L, 316L, 317L, 310, 321/H, 347/H, 304H, 316H, 904L, AL 6XN
Duplex 2205, 2507
Nickel Alloys 20, 400, 600, 625, 800, 800H, 800HT, 825, C276, Ferrilium 255
Chrome Moly P5, P9, P11, P22, P91
Titanium Grade 2 & 7
Aluminum 6061-T6, 6063-T6

Specifications

A/SA312, A/SA335, A/SA358 Cl.1 & Cl.2, A/SA778, A/SA790, A/SA 928
B729, B464, B165, B725, B167, B517, B444, B705, B407, B514, B423, B705

Burst Pressures are theoretical and are derived from Barlow's formula.
For Working Pressure, use safety factor of 4 (Bursting Pressure divided by 4).

$$P = \frac{2St}{D} \quad \text{At Ambient Temperature (-20°F to 100°F)}$$

Barlow's Formula

P = pressure (psi)

S = allowable stress (75000 psi)

t = wall thickness (inches)

D = outside diameter (inches)

