

ADS CANADA N-12® WT IB PIPE SPECIFICATION (CSA 182.8)

Scope

This specification describes 100 to 1500 mm (4- through 60-inch) ADS Canada N-12 WT IB (per CSA B182.8) pipe for use in gravity-flow drainage applications.

Pipe Requirements

ADS Canada N-12 WT IB pipe shall have a smooth interior and annular exterior corrugations.

- 100 to 1500 mm (4- through 60-inch) shall be certified by an accredited certification body to meet CSA B182.8.
- 100 to 900 mm (4- through 36-inch) shall meet a minimum pipe stiffness of 320 kPa (46.4 psi) or 210 kPa (30.5 psi) when tested in accordance with ASTM D 2412.
- 1050 to 1500 mm (42- through 60-inch) shall meet a pipe stiffness requirement that is variable based on the diameter when tested in accordance with ASTM D 2412. Minimum requirements are provided within CSA B182.8.
- Manning's "n" value for use in design shall be 0.012.

Joint Performance

Pipe shall be joined with a bell & spigot joint meeting the Watertight Type 1 requirements of CSA B182.8.

100 to 1500 mm (4- through 60-inch) shall be watertight according to the requirements of ASTM D3212. Gaskets shall be made of polyisoprene meeting the requirements of ASTM F477. Gaskets shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gasket is free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during assembly.

300 to 1500 mm (12- through 60-inch) pipe shall have a reinforced bell with a polymer composite band installed by the manufacturer.

Fittings

Fittings shall conform to ASTM F2306. Bell and spigot connections shall utilize a spun-on or welded bell and valley or saddle gasket meeting the watertight joint performance requirements of ASTM F2306.

Field Pipe and Joint Performance

To assure watertightness, field performance verification may be accomplished by testing in accordance with ASTM F2487. Appropriate safety precautions must be used when field-testing any pipe material. Contact the manufacturer for recommended leakage rates.

Material Properties

Virgin material for pipe production shall be high density polyethylene conforming with the minimum requirements of cell classification 435400C for 100 to 1500mm (4- through 60-inch) diameters, as defined and described in the latest version of ASTM D3350, except that carbon black content should not exceed 4%. The virgin pipe material shall comply with the slow crack-growth resistance of compounds (SP-NCTL) test as described in clause 8.5 of CSA standard B182.8. The average failure time of the 5 test specimens shall exceed 24 hours.

Installation

Installation shall be in accordance with CSA B182.11 and ADS published installation guidelines with the exception that minimum cover in trafficked areas for 100 to 1200 mm (4- through 48-inch) diameters shall be 0.3 m (1 ft.) and for 1350 and 1500 mm (54- and 60-inch) diameters shall be 0.6 m (2 ft) in single run applications. Backfill for minimum cover situations shall consist of Class 1, Class 2 (minimum 90% SPD), or Class 3 (minimum 90% SPD) material. Maximum fill heights depend upon embedment material and compaction level; please refer to Technical Note 2.01C. Contact your local ADS representative or visit our website at www.ads-pipecanada.com for a copy of the latest installation guidelines.

Pipe Dimensions

Nominal Diameter, mm (in)															
Pipe I.D. mm (in)	100 (4)	150 (6)	200 (8)	250 (10)	300 (12)	375 (15)	450 (18)	525 (21)	600 (24)	750 (30)	900 (36)	1050 (42)	1200 (48)	1350* (54)	1500 (60)
Pipe O.D.** in (mm)	122 (4.8)	175 (6.9)	231 (9.1)	290 (11.4)	368 (14.5)	457 (18)	559 (22)	622 (24.5)	711 (28)	914 (36)	1067 (42)	1219 (48)	1372 (54)	1549 (61)	1702 (67)
Minimum Pipe Stiffness* kPa (Psi)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	320 (46.4)	140 (20)	125 (18)	110 (16)	95 (14)
	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)	210 (30.5)				

*Check with sales representative for availability by region and ordering.

**Pipe O.D. values are provided for reference purposes only, values stated for 300 to 1500 mm are ± 25 mm. Contact a sales representative for exact values.

ADS CANADA N-12 WT IB JOINT SYSTEM

(Joint configuration & availability subject to change without notice. Product detail may differ slightly from actual product appearance.)

